

1. Application

LA1-D series AC Contactors are mainly used in 50/60Hz electrical lines of the rated voltage up to 660V AC and rated current up to 370A, are applicable for remote making and breaking of electrical lines or frequent control of AC motors, having no-voltage protection. Usually, it can be combined with JR29 series thermal relay to form electromagnetic starters which have overload and open-phase protection. It complies with IEC947-4-1.



KIRTUN SHANGHAI KIRTUN
ELECTRICAL EQUIPMENT GROUP

2. Specification

2.1 Environment

Type		LA1-D 09...18 T20&T25	LA1-D 25...38 T32&T40	LA1-D 40	LA1-D 50...95	LA1-D115& LA1-D150
Rated insulation voltage (Ui)	Conforming to IEC 947-4-1, overvoltage category III, degree of pollution:3	690V	690V	690V	690V	690V
Rated impulse withstand voltage (Uimp)	Conforming to IEC947	6kV	6kV	8kV	8kV	8kV
Conforming to standards		IEC947-1, 947-4-1, EN 60947-1, 60947-4-1				
Degree of protection(1)	Power connection	Protection against direct finger contact IP2X				
Front face only	Coil connection	Protection against direct finger contact IP 2X(except MC1-D40...80				
Protective treatment	Conforming to IEC68	"TH"				
Ambient air temperature	Storage	-60...+80 °C				
Around the device	Operation	-5...+60°C				
	Permissible	-40...+70 °C, for operation at Uc				
Maximum operating altitude	Without derating	3000m				
Operating position	Without derating	±30° possible, in relation to normal vertical mounting plane				
Flame resistance	Conforming to IEC 695-2-1	960 °C				

Type		LA1-D 09...18 T20&T25	LA1-D 25...38 T32&T40	LA1-D 40	LA1-D 50...95	LA1-D115& LA1-D150
Shock resistance(2)	Contactors open	10gn	8gn	8gn	8gn	6gn
1/2 sine wave=11ms	Contactors closed	15gn	15gn	10gn	10gn	15gn
Vibration resistance(2)	Contactors open	2gn	2gn	2gn	2gn	2gn
5...300Hz	Contactors closed	4gn	4gn	4gn	3gn	4gn

(1), Protection ensured for the connection cross-sections shown on the next page and for connection via cable

(2), In the least favourable direction, without change of contact state (coil supplied at U_e)

Power circuit connections-Connection via cable

Type	LA1-D	09&12 T20&T25	18(3P)	25	32&38	18&25(4P) T32&T10	40	50&65	80&95	115&150
Tightening		Screw clamps				2-input connector	Screw clamps		1-input connector	2-input connector
Flexible cable without cable end (mm ²)	1 conductor	1...4	1.5...6	1.5...10	2.5...10	2.5...10	2.5...25	2.5...25	4...50	10...120
	2 conductor	1..4	1.5...6	1.5...6	2.5...10	2.5...10	2.5...16	2.5...16	4...25	10...120+10... .50
Flexible cable with cable end (mm ²)	1 conductor	1...4	1...6	1...6	1...10	2.5...10	2.5...25	2.5...25	4...50	10...120
	2 conductor	1...2.5	1...4	1...4	1.5...6	2.5...10	2.5...10	2.5...10	4...16	10...120+10... .50
Solid cable without cable end (mm ²)	1 conductor	1...4	1.5...6	1.5...6	1.5...10	2.5...16	2.5...25	2.5...25	4...50	10...120
	2 conductor	1...4	1.5...6	1.5...6	2.5...10	2.5...16	2.5...16	2.5...16	4...25	10...120+10... .50
Screwdriver	Head	N°2	N°2	N°2	N°2	N°2	--	--	--	--
	∅ flat screw drive	∅6	∅6	∅6	∅6	∅6	∅6...∅8	∅6...∅8	∅6...∅8	--
6 sided key		--	--	--	--	--	--	--	4	4
Tightening torque (N.m)		1.7	1.7	2.5	2.5	1.8	5		9	12

AC Contactors

LA1-D

Type	LA1-D	09&12 T20&T25	18(3P)	25	32&38	18&25(4P) T32&T10	40	50&65	80&95	115&150
Connection via spring terminals(2)										
Flexible cable without cable end (mm ²)	1 conductor	2.5(4:T25)	4	4	4	--	10	--	--	
	2 conductor	2.5(except T25:-)	4	4	4	--	--	--	--	
Connection via bars or lugs										
Bar cross-section		--	--	--	--	--	--	--	--	--
Lug external \varnothing		8	8	10	10	8(1)	13	16	17	25
\varnothing of screw		M3.5	M3.5	M4	M4	M3.5	M5	M6	M6	M8
Screwdriver	Head	N°2	N°2	N°2	N°2	N°2	N°2	N°2	--	--
	\varnothing flat screwdriver	\varnothing 6	\varnothing 6	\varnothing 6	\varnothing 6	\varnothing 6	\varnothing 8	\varnothing 8	\varnothing 8	--
Key for hexagonal headed screw		--	--	--	--	--	--	--	10	13
Tightening torque		1.7	1.7	2.5	2.5	1.8	5	5	9	12

Power circuit connections-Connection via cable(tightening via screw clamps)

Type	LA1-D	09&12 T20&T25	18(3P)	25	32&38	18&25(4P) T32&T10	40	50&65	80&95	115&150
Flexible cable without cable end (mm ²)	1 conductor	1...4	1...4	1...4	1...4	1...4	1...4	1...4	1...4	1...2.5
	2 conductor	1...4	1...4	1...4	1...4	1...4	1...4	1...4	1...4	1...2.5
Flexible cable with cable end (mm ²)	1 conductor	1...4	1...4	1...4	1...4	1...4	1...2.5	1...2.5	1...2.5	1...2.5
	2 conductor	1...2.5	1...2.5	1...2.5	1...2.5	1...2.5	1...2.5	1...2.5	1...2.5	1...2.5
Solid cable without cable end (mm ²)	1 conductor	1...4	1...4	1...4	1...4	1...4	1...4	1...4	1...4	1...2.5
	2 conductor	1...4	1...4	1...4	1...4	1...4	1...4	1...4	1...4	1...2.5
Screwdriver	Head	N°2	N°2	N°2	N°2	N°2	N°2	N°2	N°2	N°2
	\varnothing flat screw drive	\varnothing 6	\varnothing 6	\varnothing 6	\varnothing 6	\varnothing 6	\varnothing 6	\varnothing 6	\varnothing 6	\varnothing 6
Tightening torque (N.m)		1.7	1.7	1.7	1.7	1.7	1.2	1.2	1.2	1.2

Type	LA1-D	09&12 T20&T25	18(3P)	25	32&38	18&25(4P) T32&T10	40	50&65	80&95	115&150
Connection via spring terminals(2)										
Flexible cable without cable end (mm ²)	1 conductor	2.5	2.5	2.5	2.5 --	2.5	--	--	--	--
	2 conductor	2.5	2.5	2.5	2.5 --	2.5	--	---	--	--
Connection via bars or lugs										
Lug external \varnothing (mm)		8	8	10	10	8	13	16	17	25
\varnothing of screw (mm)		M3.5	M3.5	M3.5	M3.5	M3.5	M3.5	M3.5	M3.5	M3.5
Screwdriver	Head	N°2	N°2	N°2	N°2	N°2	N°2	N°2	N°2	N°2
	\varnothing flat screwdriver	\varnothing 6	\varnothing 6	\varnothing 6	\varnothing 6	\varnothing 6	\varnothing 6	\varnothing 6	\varnothing 6	\varnothing 6
Tightening torque (N.m)		1.7	1.7	1.7	1.7	1.7	1.2	1.2	1.2	1.2

(1) To connect cables with a c.s.a.>4mm² and up to 10mm² ,it is essential to use special connectors ,sold in bags lf 100 (reference:MC1-D-961860)

(2) If cable ends are used, choose the next size down (example: for 2.5 mm²,use 1.5mm²)and square crimp the cable ends using a special tool

Pole characteristics

Type	LA1-D-	09 (3P)	T20 &098	12 (3P)	T25&125	18(3P)	T32&188	25(3P)	T40&258	32	38
Rated operational current(Ie) (Ue≤440V) (A)	In AC-3,θ≤60°C	9	9	12	12	18	18	25	25	32	38
	In AC-1,θ≤60°C	25(1)	20	25(1)	25	32(1)	32	40(1)	40	50(1)	50
Rated operational voltage(Ue) (V)	Up to	690		690		690		690		690	690
Frequency limits (Hz)	Of the operating current	25...400		25...400		25...400		25...400		25...400	25...400
Conventional thermal current(Ith)	θ=60°C	25(1)	20	25(1)	25	32(1)	32	40(1)	40	50	50
Rated making capacity(440V)	Conforming to IEC 947	250		250		300		450		550	550
Rated breaking capacity(440V)	Conforming to IEC 947	250		250		300		450		550	550

Type	LA1-D-	09 (3P)	T20 &098	12 (3P)	T25&125	18(3P)	T32&188	25(3P)	T40&258	32	38
Permissible short-time rating No current flowing for preceding 15 minutes at $\theta \leq 40^\circ\text{C}$	For 1 s	210		210		240		380		430	430
	For 10 s	105		105		145		240		260	310
	For 1min	61		61		84		120		138	150
	For 10 min	30		30		40		50		60	60
Protection by fuse against short-circuits($U \leq 690\text{V}$)	Without thermal type 1	25		40		50		63		63	63
	Overload relay, fuse gG type 1	20		25		35		40		63	63
	With thermal overload relay	See pages 24514/2 and 24514/3, for aM or gG fuse ratings corresponding to the associated thermal overload relay									
Average impedance per pole (W Ω)	At Ith and 50Hz	2.5		2.5		2.5		2		2	2
Power dissipation per pole for	AC-3(W)	0.20		0.36		0.8		1.25		2	3
The above operating currents	AC-1 (W)	1.56		1.56		2.5		3.2		5	5

a.c. control circuit characteristics

Rated control circuit voltage(Uc)		50/60Hz	V	12...690	
Control voltage limits	50 or 60 Hz coils	Operational		-	
	50/60 Hz coils	Drop-out		-	
		Operational	VA	0.8...1.1 Uc on 50 Hz and 0.85...1.1 Uc on 60 Hz at 60 °C	
		Drop-out		0.3...0.6 Uc at 60 °C	
Average consumption at 20°C and at Uc	~50Hz	Inrush	50 Hz coil	VA	-
			Cosφ		0.75
			50/60 Hz coil	VA	70
		Sealed	50 Hz coil	VA	-
			Cosφ		0.3
			50/60 Hz coil	VA	7
	~60Hz	Inrush	50 Hz coil	VA	-
			Cosφ		0.75
			50/60 Hz coil	VA	70
		Sealed		VA	-
			Cosφ		0.3
			50/60 Hz coil	VA	7.5
Heat dissipation 50/60 Hz			W	2...3	
Operating time(2)		Closing "C"	ms	12...22	
		Opening "O"	ms	4...19	
Mechanical life in millions of operating cycles		50 or 60 Hz coil		-	
		50/60 Hz coil on 50 Hz		15	
Maximum operating rate at ambient temperature ≤60°C		In operating cycles per hour		3600	

(1) Versions with spring terminal connections:20A for MC1-D-093 and MC1-D-123,25A for MC1-D-183 to MC1-D323,32A for MC1-D183 connected with 2× 4mm² cable in parallel,40A for MC1-D253 and MC1-D323 connected with 2×4 mm² cables in parallel.

(2) The closing time "C" is measured from the moment the coil supply is switched on to initial contact of the main poles.The opening time"O" is measured from the moment the coil supply is switched off to the moment the main poles separate.

Pole characteristics

Type of contactor		LA1-D-	D40	D50	D65	D80	D95	
Rated operational current(I _{te}) (U _e ≤440V)	In AC-3,θ=60°C	A	40	50	65	80	95	
	In AC-1,θ=60°C	A	60	80	80	125	125	
Rated operational voltage(U _e)	Up to	V	1000	1000	1000	1000	1000	
Frequency limits	Of the operating current	Hz	25...400	25...400	25...400	25...400	25...400	
Conventional thermal current(I _{th})	θ≤60°C	A	60	80	80	125	125	
Rated making capacity(440V)	Conforming to IEC 947		800	900	1000	1100	1100	
Rated breaking capacity(440V)	Conforming to IEC 947		800	900	1000	1100	1100	
Permissible short-time rating No current flowing for preceding 15 minutes at θ≤40°C	For 1 s	A	720	810	900	990	1100	
	For 10 s	A	320	400	520	640	800	
	For 1min	A	165	208	260	320	400	
	For 10 min	A	72	84	110	135	135	
Protection by fuse against short-circuits(U≤690V)	Without thermal type 1	A	80	100	160	200	200	
	Overload relay, fuse gG type 1	A	80	100	125	160	160	
	With thermal overload relay	A	See pages 245 14/2 and 245 14/3, for aM or gG fuse ratings corresponding to the associated thermal overload relay					
Average impedance per pole	At 1th and 50Hz	mΩ	1.5	1.5	1	0.8	0.8	
0.6Power dissipation per pole for	AC-3	W	2.4	3.7	4.2	5.1	7.2	
13.5The above operating currents	AC-1	W	5.4	9.6	6.4	12.5	12.5	
a.c.control circuit characteristics								
Rated control circuit voltage(U _c)		50/60Hz	V	24...660			20...500	
Control voltage limits	50 or 60 Hz coils	Operational		0.85...1.1U _c at 55 °C			0.85...1.1U _c at 55 °C	
	50/60 Hz coils	Drop-out		0.3...0.6U _c at 55 °C			0.3...0.5U _c at 55 °C	
		Operational	VA	0.8...1.1 U _c on 50 Hz and 0.85...1.1 U _c on 60 Hz at 55 °C			0.8...1.1 U _c on 50/60 Hz at 55 °C	
		Drop-out		0.3...0.6 U _c at 55 °C			0.3...0.6 U _c at 55 °C	

Type of contactor			LA1-D-	D40	D50	D65	D80	D95		
Average consumption at 20°C and at U _c	~50Hz	Inrush	50 Hz coil	VA	200			300	-	
			Cosφ		0.75			0.8	0.9	
			50/60 Hz coil	VA	245			280...350	280...350	
		Sealed	50 Hz coil	VA	20			22	-	
			Cosφ		0.3			0.3	0.9	
			50/60 Hz coil	VA	26			2...18	2...18	
	~60Hz	Inrush	50 Hz coil	VA	220			300	-	
			Cosφ		0.75			0.8	0.9	
			50/60 Hz coil	VA	245			280...350	280-350	
		Sealed		VA	22			22	-	
			Cosφ		0.3			0.3	0.9	
			50/60 Hz coil	VA	26			2...18	2...18	
Heat dissipation 50/60 Hz			W	6...10			3...8	3...4.5		
Operating time(2)		Closing "C"	ms	20...26	20...26	20...26	20...35	20...35	20...35	
		Opening "O"	ms	8...12	8...12	8...12	6...20	6...20	6...20	40...75
Mechanical life in millions of operating cycles		50 or 60 Hz coil		16	16	16	10	10	8	-
		50/60 Hz coil on 50 Hz		6	6	6	4	4	8	8
Maximum operating rate at ambient temperature =60°C		In operating cycles per hour		3600	3600	3600	3600	3600	2400	1200

(1) Versions with spring terminal connections:20A for MC1-D-093 and MC1-D-123,25A forMC1-D-183 to MC1-D-323,32A for MC1-D-183 connected with 2× 4mm² cable in parallel,40A for MC1-D-253 and MC1-D-323 connected with 2×4mm² cables in parallel.

Pole characteristics

Type			LA1-D09...38, T20...T40	LA1-D-40...65	LA1-D	LA1-D115& LA1-D-150
Rated control circuit voltage(Uc) (V)			12...440	12...440	12...440	24...440
Rated insulation voltage(Conforming to IEC 947-1) (V)			690	690	690	69.
Control voltage limits	Operatipnal	Standard coil	0.7...1.25Uc at 60 °C	0.85...1.1Uc at 55 °C	0.85...1.1Uc at 55 °C	0.75...1.2Uc at 55 °C
		Wide range coil	--	0.75...1.2Uc at 55 °C	0.75...1.2Uc at 55 °C	--
	Drop-out		0.1...0.25 Uc at 60 °C	0.1...0.3Uc at 55 °C	0.1...0.3Uc at 55 °C	0.15...0.4Uc at 55 °C
Average consumption at 20 °C and at Uc (W)	=	Inrush	5.4	22	22	270 to 365
		Sealed	5.4	22	22	2.4...5.1
Average operating time (1) at Uc (ms)	Closing ("C")		55	85...110	95...130	20...35
	Opening ("O")		20	20...35	20...35	40...75
Note:the arcing time depends on the circuit switched by the poles. For normal 3-phase applications ,the arcing time is ususly less than 10ms .the load is isolated form the supply after a time equal to the sum of the opening time and the arcing time						
Time constant(L/R) (ms)			28	65	75	25
Mechanical life Uc	In millions of operation cycles		30	20	20	8
Meximum operating rate at ambient temperature ≤60 °C	In operating cycles per hour		3600	3600	3600	3600

Low consumption control circuit characteristics

Rated insulation voltage	Conforming to IEC 947-1		V	690	--	--	--
Maximun voltage	Of the control circuit on =			250	--	--	--
Average consumption d.c.at 20 °C and at Uc	Wide range coil(0.7...1.25Uc)	inrush	W	2.4	--	--	--
		Sealed	W	2.4	--	--	--
Operating time (1) at Uc and at 20 °C	Closing	"C"	ms	70	--	--	--
	opening	"O"	ms	25	--	--	--
Voltage limits (θ≤60 °C) of the control circuit	Operational			0.7 to 1.25 Uc	--	--	--
	Drop-out			0.1...0.3 Uc	--	--	--
Time constant(L/R)			ms	40	--	--	--
Mechanical life	In millions of operating cycles			30	--	-	--
Maximum operating	At ambient temperature≤60 °C		ops/h	3600	--	--	--

(1) Opening times depend on the type of contactor electromagnet and its control mode .the closing time "C" is measured from the moment the coil supply is switched on to initial contact the main poles,the opening time "O" is measurd from the moment the coil supply is switched off to the moment the main poles separate.

Linked contacts conforming to draft standard IEC 947-4-5	Each contactor has 2 N/O and N/C contacts mechanically linked on the same movable contact holder			
Mirror contact	The N/C contact on each contactor represents the state of the power contacts and can be connected to a PREVENTA safely module			
Rated operational voltage(Uc)	Up to	V	690	
Rated insulation voltage (Ui)	Conforming to IEC 947-1	V	690	
Conventional thermal current(Ith)	For ambient emperature ≤60 °C	A	10	
Operating current frequency		Hz	25...400	
Minimum switching capacity	U min.	V	17	
$\lambda=10^{-8}$	I min.	mA	5	
Short-circuit protection	Conforming to IEC 947-5-1		gG fuse:10A	
Rated making capacity	Conforming to IEC 947-5-1.1rms	A	~:140, :250	
Short-time rating	Permissible for	1 s	A	100
		500ms	A	120
		100ms	A	140
Insulation resistance		MΩ	>10	
Non-overlap time	Guaranteed between N/C and N/O contacts	ms	1.5 on energisation and on de-energisation	

AC Contactors

LA1-D

Contact operating power conforming to IEC 947-5-1	a.c. supply categories AC-14 and AC-15 Electrical life (valid for up to 3600 operating cycles /hour) On an inductive load such as the coil of an electromagnet:making power ($\cos\phi 0.7$) =10 times the power broken ($(\cos\phi 0.4)$)								d.c. supply category DC-13 Electrical life (valid for up to 1200 operating cycles /hour) on an inductive load such as the coil of an electromagnet ,without economy resistor,the time constant increasing increasing with the load.					
	V	24	48	115	230	400	440	600	V	24	48	125	250	440
	VA	60	120	280	560	960	1050	1440	W	96	76	76	76	44
	VA	15	32	80	160	280	300	420	W	48	38	38	32	--
10 million operating cycles	VA	4	8	20	40	70	80	100	W	14	12	12	--	--

